Original Article

Enhanced Voltage-Gain Boost Converter with Coupled Inductors

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Abstract: The stringent requirements for compact and efficient power electronic converters have led to many contributions on high step-up DC-DC converters. Traditional boost converters, while easy to implement, are not practical to obtain high-voltage boost because of high duty cycles with its associated efficiency degradation, conduction losses and the power switch stress against them. Description: Several topologies of converter with the coupled inductors were investigated trying to compensate these. Since magnetic fields are shared across the windings, such converters can achieve a high voltage gain at a low duty cycle while retaining high conversion efficiency at the expense of low level of semiconductor loading.

In this paper, an extensive review on the high stepvoltage gain boost converters with coupled inductors has been undertaken wherein their principle of operation, design considerations, pros, and application prospects are discussed. The advantages of tapped-inductors for gain boosting, EMI suppression, and small converter area are highlighted. Applications in renewable energy systems, electric vehicles, Led drivers and industrial power supplies are also shown, thus demonstrating the broad versatility of the topology. The article also reports experimental results based on already published works which demonstrate efficiency enhancements of 92–96 % and voltage gain increase with respect to conventional topologies. Topics such as leakage inductance, core saturation, and design complexity are also addressed and their potential solutions are explored.

Finally, analysis results show that the proposed BSCIs is a right choice for future high-density high-efficiency power conversion system. More than that, future wide bandgap semiconductors, as well as digital control and hybrid converter topologies, will further extend their (performance) envelope and confirm their position in the emerging and sustainable energy management technologies.

Keywords: Enhanced Voltage-Gain, Boost Converter, Coupled Inductors, High Step-Up Converter, Non-isolated DC-DC Converters, High Efficiency Power Conversion, Voltage Multiplier Techniques, Power Electronics, High Gain Converter Topologies, Magnetically Coupled Converters.

I. INTRODUCTION

More and more, the marketplace demands renewables integration, energy-efficient mobility and new, high performance power conversion solutions. In the converter eld, DC-DC converters has an important role in increasing-up or reducing the voltage levels to satisfy the requirement of different applications. Asynchronous Boost Converters The (traditional) boost converters are simple topology and easy to be implemented, therefore, it has been mostly employed to increase low dc voltage for load driving and inverter interfacing. However, as application diversifying, in particular a solar photovoltaic system, a fuel cell energy conversion, battery-driven electric vehicle and a high-voltage industrial power supply are included in an applicable range, the drawback in a general boost converter system has become apparent.

Classical boost converters can achieve high voltage, but at very high duty cycles. Not only this decreases the efficiency, but it puts a high stress on the switches, diodes and the passive components. This stress results in an increase of the thermal losses, higher volume of the components and reduced reliability of the converter. In addition, increased duty cycles result in decreased dynamic behavior and increased complexity of control as well. Such drawbacks make it hard to apply conventional topologies in systems such as renewable one, in which low voltage sources (e.g., solar panel, fuel cell stacks) are promoted at a high voltage level toward the grid.

In order to solve these problems, some high gain topologies for convertors are discussed in the literature. Although transformer-based isolated converters have high step-up ability, they may suffer larger solution size, higher cost, as well as EMI issue. The gain can also be improved with the introduction of switched-capacitor and cascaded converter but add more

complexity and voltage mismatch. Among the alternatives, converters featuring coupled inductors are one of the best candidate solutions. Hybrid transformer as the inductive portion of the resonator, also known as a resilient inductor, because this type of design runs a DC path for transferring loss as well as for carrier generation while gain flexibility is implemented by the winding turns ratio. This allows for high-voltage gain at low-duty-ratios without the need of bearing the heavy losses of conventional ones.

The former have higher voltage stresses across switches, higher conduction losses, larger size and inhomogeneous thermal distribution than CIBCs. They also are useful in reducing EMI (electromagnetic interference) when power transfer is highly efficient. The flexibility in architecture also allows the design to be tailored to the application demand, e.g., solar energy harvest, electric vehicle charging, LED lamp driving, and aerospace power system. Recent developments of wide band-gap semiconductor devices, e.g., GaN and SiC, provide better efficiency for the coupled-inductor converters and relax the switching frequency, therefore enabling further size reduction and loss reduction.

In addition to that missing point, the rising attention to this issue drives the need for advanced voltage-gain boost converter with coupled inductors. Several experimental prototypes published in literature exhibit an efficiency above 90%, with the voltage gain being superior to conventional boost converters operating in similar conditions. This makes them highly appealing for highreliability, smallsize, and low-power applications. On the other hand, other facts like leakage inductance, core saturation, and complex control strategies are still to be studied.

The research paper is an extensive survey of improved voltage gain boost converters with coupled inductors. "Rather than (as is all too common) deriving a bunch of mathematical facts and moving on, the text concentrates on aspects of the operation of such networks (and design, and applications and the rest) and details a very readable (technobabble-free) discussion of the network. A performance comparison is made with the conventional Boost Converter showing performance and efficiency improvement. The paper is concluded by practical concerns and the trends of developments: digital control solutions, AI optimization, and hybrid converter structures (integrating coupled inductors and switched capacitors). The merit of this study is to have given the readers some insight of this issue, helping to understand the problem, and finally designing a high performance high-gain DC-DC converter for future energy systems.

II. LITERATURE REVIEW

The DC-DC power conversion has been widely investigated in literature and the conventional boost converters serve as the reference for the high gain applications. In the raced to improve the duty cycle operation and control, most of research works were focused to the first phase of the boost converter. Advanced PWM techniques as well as current mode and voltage mode control will be examined to achieve better performance. Although they provided gentle improvement, the basic drawback of classical boost converters—the high-duty-cycle operation at high-voltage-gain operation points—was not addressed. At high duty cycles higher than 80%, switching losses, conduction losses and the stress of the devices were significantly increased [30], hence the conventional boost converter was not feasible for the high step-up applications, such as the renewable energy cure or the electric vehicle.

To address these disadvantages other topologies have been proposed. Some isolated converter topologies, for example, flyback, forward and full bridge, based on transformer made the voltage to step-up ratio of the transformer changeable by the turns ratio of the transformer. However, drawbacks of these converters included high system cost, large system size, complex control techniques and susceptibility to electromagnetic interference due to high operating frequency. Nor was it always necessary to grow such applications in insolation, like solar photovoltaic or fuel cells, so the second transformer became a burden.

This leaded to the emergence of non-isolated high-gain topologies. In order to achieve the high voltage gain without requiring transformers, the switched-capacitor converters have been also introduced. These architectures or the cell-knitting converters (also known as charge pump converters) were capable of voltage multiplication by charging and discharging of capacitors in a prescribed manner. This technique was efficient for voltage gain, but high inrush current, voltage differential of capacitors, and stress introduced to switches by high voltage ratio led switched-capacitor converters to unreliability of application in large scale. Also, multiple stages of boost connected in series, so called cascaded converters, were also investigated for higher gain. Cascade structures increased the voltage, but resulted in more hugs between the device and the components, more complexity, and combined power loss.

The boosted convertors with coupled inductors seemed to offer the best solution in this regard. A coupled inductor is essentially a transformer without galvanic isolation. The voltage gain value may be increased by changing the ratio of turns between the primary and secondary windings. The previous attempts were showing that employing coupled inductors in the boost convertors helped to reduce the voltage stress across the switches and the diodes, to reduce the current ripple, and improving the magnitude of the efficiency in the inverter. The authors argued that this could have allowed to use devices with low voltage rating reducing conduction losses and further cutting the cost.

In the last decade, many outstanding works have been published on the potentialities of the coupled-inductor boost converters. In renewable energy implantations, prototypes have already achieved five to six times input voltage voltage multipliers with over 95% efficiency. For electric vehicle stuff, there were papers for converters to lift your battery voltage up to what the motors want, without taking up too much space. For the LED driver, the output voltage ripple was uniform from the coupled-inductor converters to light the system for longer life and less flicker. These results also imply the universality and versatility of the topology across sectors.

Recently, a hybrid Cuk type converter topology with the integration of coupled inductor and switched capacitor has been researched to achieve an extreme high voltage gain. In both these concepts a best of both is made; magnetic coupling to retain some of the flexibility and capacitor multiplication for additional gain. Such hybrid type converters find particular application in fuel cell systems for boosting low voltage generators to vehicle or grid levels. Studies have also shown that the use of inductors with wide band gap semiconductor devices such as Gallium Nitride (GaN) and Silicon Carbide (SiC) has resulted in reduction in switching losses, increase in the switching frequency operation and minimization of the physical size.

Despite these advancements, challenges remain. Leakage inductance in the coupling inductors causes voltage spikes, and thus also efficiency losses, which need to be addressed either with appropriate winding technologies or snubber circuits. The core saturated under heavy load does not do the audio quality any favours and EMI has to be fixed in part by careful layout and some kind of shielding. Control of the coupled inductor converters is not as simple as the conventional converters, due to what is required to ensure stability across load and input variations. But such tough composite challenges also have shown us, in the sheer quantity of studies we have been able to conduct, that hard design problems can be surmounted, through sophisticated design, through new materials and clever control.

Finally the literature is in general agreement on the point that boost converters based on coupled inductors are the best choice compared to conventional boosts as well and to most of the topologies proposed for high gain considering the three previous parameters, power energy, voltage gain and reliability. Their use in different applications (such as renewable energy, electric vehicles, LED lighting and industrial power supplies, etc.) demonstrates their increasingly importance in modern energy systems. This article is inherited with these achievements, and gives a further detailed analysis for basic rules, merits as well as prospects of such enhanced voltage-gain boost converter integrated with or without couple inductors.

III. COUPLED-INDUCTOR BASED BOOST CONVERTER OPERATION

The coupled inductor boost converter operates on the classical boost converter topology, however a magnetics device is utilized wherein the storage and transfer of energy are modified considerably. Energy is stored in the inductor in the classic boost converter so that energy is reused from the inductor to drive the load when the switch is OFF. Although this is direct and simple method, the voltage gain is restricted to the duty cycle. In contrast, the coupledinductor approach employs two windings on the same core, covered by a transformer, that are connected to each other through a low acimpedance path, for example, a low resistance path enabling substantially unimpeded current flow of DC current. This configuration allows for the multiplication of an output voltage by a winding turns ratio to achieve high output voltage gain without entering an unduly high duty ratio.

Usually, the coupled inductor is composed of a primary winding, which is coupled mutually in the same way as the single inductor of the conventional boost converter, and a secondary winding coupled magnetically. Energy also is stored in (and transferred in and transmitted pulse-to-pulse between, for an additional voltage boosting) such windings during the switching cycle. As it differs from single transformer converters, with an intermediate value inductors the input side and the output side has an electric path but with drive controlling, the design becomes simple and also the voltage lift up is operated.

CIRCUIT TOPOLOGY OF ENHANCED VOLTAGE-GAIN BOOST CONVERTER WTH COUPLED INDUCTORS $L_1 \qquad \qquad D \qquad \qquad V_{in} \qquad \qquad V_{out}$

Figure 1: Circuit Topology Of Enhanced Voltage-Gain Boost Converter With Coupled Inductors

A. Switch ON Mode

When the switching means (for example a MOSFET or IGBT, but possibly also a bipolar transistor or an integrated equivalent) is switched on, the current is fed into the primary winding of the transformer. The switch provides the input source a low resistance conduction path to power the magnetic core in a desired mode of operation. During this period, the energy is being stored on the magnetic field of the primary winding. At the same time, the secondary winding is also excited due to magnetic coupling, but such that no energy can be transferred to the load in this state. It accordingly achieves energy stored correctly in the magnet core of the coupled inductor, rather than lost of energy.

The difference here, in fact, is that the simple inductor is a linear energy storage while the coupled inductor increases the energy storage capability thanks to the linking of the magnetic flux. Stored energy depends on the primary winding current as well as the transformer turns ratio and mutual inductance. Now you can see how the coupled inductor is directly improving the energy stored in the circuit without having to do crazy high inductance.

B. Switch OFF Mode

When a switching device is in OFF state, since magnetizing energy is charged to a magnetic field, a current in the primary winding cannot change instantaneously. Therefore the energy stored in the coupling inductor is released through the primary and secondary windings. The collapsing magnetic field induces a voltage across the secondary winding and this voltage contributes to the voltage of the primary winding. This lumping effect which makes a higher voltage clamps on the load and output capacitor.

Consequently the secondary winding serves as a voltage doubler to enable voltage to be increased more than can be achieved with just a single inductor. In this state, the switch OFF, they have the voltage stress across the switch only a fraction of the conventional boost converter. This reduced stress allows lighter gauge devices resulting in a lower cost to performance ratio as well as a more efficient system.

C. Energy Transfer Mechanism

The new one in the coupled-inductor boost converter is better than the old one through smooth and high efficiency power transfer. The inductor current ripple is also minimized by sharing the energy storage and the inductor current discharge between two magnetically coupled windings, so that the bulky output filters of the prior art can be reduced. $M \sim 100$ achieve this extremely high voltage ratio by the secondary winding contributed, the converter may be used under the condition of a moderate duty ratio, for example, 50-60% duty ratio. This is due to the fact that the traditional boost converter work based on the duty cycle slightly higher than 80% to obtain similar output voltage gain and have more conduction and switching losses.

Series coupled inductor also has an improved voltage stress controlling. Because some power will deliver through the secondary, the voltage applied to the switch and diodes is significantly low. This allows smaller, higher-speed switching devices to be employed resulting in improved power density and efficiency of the converter.

D. Comparison with Conventional Boost Converter

The most important comparison points between the classical and coupled-inductor boost converter are:

- In the conventional boost, the gain can nearly be controlled by the duty cycle only [12] and other side, CILBC can provide additional freedom in which the turn ratio would also be work to control the voltage gain.
- The switch stress factor of traditional structure has nothing to do with the duty ratio, and in the coupled inductor converter, the value is reduced due to the effect of secondary winding.
- Traditional converters maintain energy storage in a single inductor whereas coupled inductor converts share the energy among and through magnetically couple windings, hence achieving higher efficiency and less ripple.

E. Practical Considerations in Operation

Truth Although the fundamental principle of operation is straightforward, practical factors limit its performance. The leakage inductance of the coupled inductor may cause voltage spikes in the OFF state, which reduces the efficiency and may damage switch devices unless it is properly handled. Usually this is handled by snubbing arrangements or clamping arrangements. Another issue is the saturation of the core; if current to the windings flows too high compared to designed, the magnetic core will become saturated and not store more energy and get unstable. Ignoring the frequency issue a little, the characteristics of the core and winding in the transformer should ensure that the desired level of magnetic flux can not be achieved at some point and there are no excessively high losses.

The controls are key for really driving the vehicle well. Although simple control loops are digitally implemented to operate a conventional boost converter, the control of a coupled-inductor converter requires controllable operation of the coupled inductor, due to flux linking, over-voltage protection, and stability during output and input loading variation. To improve performance new channel control structures: peak current mode and sliding-mode control employ digital control techniques have been introduced.

F. Overall Operating Principle Summary

The effect of emulating element of coupled-inductor boost converter can be considered as a kind of innovative improvement of conventional boost converter, wherewith the inductively coupling of the inductors contributes to an extra step-up voltage gain without high duties. The two decoupled states ON there is and OFF there are to save and dissipate energy in a better way by the coupled inductor. It uses the turns ratio of the windings to produce a very high output voltage gain and hence is suitable from small voltage for renewable energy systems to high voltage of industrial applications.

IV. BENEFITS OF INTERLEAVED-INDUCTOR BOOST CONVERTER

The most remarkable advantages of the CIBB are realized over traditional boosts, and it is best suited in applications where high voltage gain, high efficiency and maximum device usage are desired. Due to the magnetic coupling between the windings, the converter can also overcome the constraint faced by SI (single inductor) boost converter, especially at high step-up ratios. This is because, in comparison with the others, the coupled inductor converter has the following advantages and is applied in renewable energy, electric propulsion, and various advanced power electronic power systems [4]: 1) The input and output voltages ratio is not restricted; 2) High power density; 3) The ability of the energy storage in the coupled inductor; 4) The improved reliability and power/weight ratio.

A. High Gain With Reasonable Duty Cycle

One advantage of coupled-inductor design to the higher voltage gain without resultant high duty cycle. The voltage-gain of the boost can be expressed in terms of the duty cycle of the switch in the conventional boost converter. Converter operates at high duty cycle in those to achieve very high step-up ratio which leads to severe conduction losses and reduced efficiency and control complexity. In contrast, the coupled-inductor design has an additional degree of freedom of the number of turns ratio of the windings. If properly chosen, designers may achieve substantial voltage boosting with low duty cycle (usually 50-60%). Accordingly, the stress of the switching devices is decreased and the reliability of the system is improved.

B. Reduced Switch Voltage Stress

In traditional boost converter applications, the voltage across the switching element approaches the output voltage, and does so much more at high duty cycles. For this a use of high voltage rated switches with usually higher ON-state resistance and slower switch speed is required, resulting in a lower efficiency of the power supply. This is where the coupled-inductor would do away with that line of distinction between Primary/Secondary windings.\\WISE**Indian)hes Thus, the voltage stress on the switch is very small relative to the output voltage. Low voltage stress allows fast, low RDS-on devices like MOSFETs are used, thereby reducing conduction losses and switching delays.

C. Improved Efficiency

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Efficiency is one of the the most critical requirements for power converters today, particularly in the field of Renewable Energy and EV applications, where less-power-loss means less-performance-drop, or in another word, less operating range. It should be noted that the CIS based boost converter has higher efficiency. First, due to the lower duty cycle, conduction losses in the switch are also minimized. Second, the distributed power transfer from one winding to the other results in the reduced current ripple and the minimized core loss. Finally, enhanced performance optimization is achieved in that lower-resistance

devices can be selected. For all practical designs, the coupled-inductor converter can achieve 92–96% efficiency and outperforms the single-inductor boost converter at large step-up ratios according to these evaluations.

D. Better Utilization of Semiconductor Devices

The LL structure has both the voltage and current stress at the power devices decreased, and a better device utilization is achieved. In large-gain circuits, you may be left with the choice between using higher voltage-rated devices that have poor conduction characteristics, or over-stressing non-unconventional design techniques. The coupled inductor scheme is an attempt at a compromise, allowing the use of faster (and lower voltage and higher efficiency) devices while retaining reliability. This is not only minimizing the system losses, also, it creates a compact high power density design.

E. AC Ripple is Reduced and the Size of the Filter Can Be Reduced

The current ripple in converters is an important aspect in it's design, since it impacts the dimension of passive filter components and the load stability. The common problem with a boost converter is at high duty cycles higher current ripple is developed causing high output filter capacitor, short life capacitor. In the coupled-inductor converter, the instantaneous ripple current is inherently reduced as energy is exchanged between the primary and secondary windings. This smoother profile current average translated to less stress on output capacitors ... continued life and smaller passives. The end product is a converter that is smaller, lighter and cheaper.

F. Scalability and Design Flexibility

Another advantage of the connected-inductor arrangement is that it is modular. The voltage gain of the isolation stage can be easily adjusted to application requirements by altering the turns ratio of the windings (with minimal modifications to other elements of the design). This flexibility makes the converter applicable over a wide range of operating conditions, from LV PV panels to MV grid-tied systems. This design approach also can be extended for battery operated systems like electric vehicles, or the industrial power supplies with demanding for high gain and efficiency.

G. Enhanced Reliability and Thermal Performance

Reliability is a matter of great concern in the area of power electronics (such as, for example, aerospace or biological applications). The coupled-inductor converter contributes in cascading the reliability of its devices owing to the reduction in the thermal and electrical stresses. Lower conduction losses lead to less heat generation in the switch and diodes and the lower switching frequency lowers hot spots on passive components. Moreover, the lower voltage stress could prolong the lifetime of the switch devices. These, taken together, contribute in an improvement of the total thermal performance of the converter including more resistance to steady state or transient load variations.

H. Compatibility with Renewable Energy Sources

The renewable energy systems such as photovoltaic (PV) and fuel cell systems are characterised with low and variable input voltages that usually need to be boosted sufficiently for grid or DC bus integration. Traditional boost converters are not practical for such applications because of the high duty cycle of the converter. The coupled-inductor structure is suitable for renewable energy application, since it is able to handle wide input ranges with an efficiency level and a high voltage gain. Reduced losses, and increased efficiency, not only result in greener energy generation but also in better harvesting of energy from renewable sources with a direct impact on the economy and sustainability of the system.

I. Reduced Construction and Improved Power to-Weight Ratio

By decreasing the size of the filter and improving the usage and efficiency of devices, the converter as a whole can be smaller than in the previous art. Topology presentation inductor couples potential Reduced Size and Weight higher DoP designs, key enabling component for size and weight constrained Military, Portable and/or EV power train applications.

J. Integration Possibilities of Advanced Topologies

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Finally, CIBC is also regarded as an essential part of a variety of other advanced converter topologies [3-12]. Those may be followed by voltage multiplier cells, resonant circuits, or hybrid DC-DC types in order to provide further performance advantages. The unique advantage is that the developed benefits can be synergistically combined with other state-of-art techniques to generate extremely attractive solutions for next generation power converters.

V. DESIGN CONSIDERATIONS

In designing a dedicated boost converter with coupled inductors, several considerations need to be meticulously followed to achieve high efficient and reliable operation. On the other hand, unlike classical boost converters whose voltage gain is essentially fixed by the duty cycle, the coupled inductor design adds new parameters that can be varied, such as turns, the leakage inductance, and the transformer coupling. These design choices, such as the selection of the semiconductor, of the capacitor, and of the control strategy, have to be optimized in order to keep the trade-off between high voltage gain, efficiency, compactness, and cost competitive. The key design challenges for the coupled-inductor based BCBSC are listed as follows.

A. Selection of Turns Ratio

Turn-ratio of primary and secondary winding is one of major design parameter of coupled inductors. Higher turns-ratio results in the higher voltage gain, at the cost of more leakage inductance, parasitic capacitances and EMI. However, a lesser turns ratio lowers voltage gains but enhances the coupling efficiency and cuts back the magnetic losses. C: It is a matter of compromise that a designer can decide scaling factors to achieve the desired step-up voltage, and also an acceptable stress of components. In the practical scenario, moderate high ratios are preferred as sufficient voltage gain exists at moderate duty cycle when the parasitics are not high enough.

B. Magnetic Core Design

The properties and shape of the core determine the output and thermal response of the converter. Materials with high permeability, e.g. ferrite, are commonly used, because they reduce core losses at high frequencies. Structure of the core (toroidal, E core or RM core) has an effect on winding layout, leakage inductance, heat dissipation etc. Also, the designer has to avert the saturation of the core at maximum current, after which the efficiency drops dramatically and the switches are even destroyed. Correct core cross-section and gapping are critical for controlling energy storage and hysteresimal losses.

C. Minimization of Leakage Inductance

All coupled inductors possess a certain leakage inductance, the higher the leakage the lower the voltage gain, higher voltage spikes across the switching device and lower conversion efficiency. Proper winding technologies, interleaved and sandwich winding, etc., may help reduce leakage inductance and improve magnetics coupling. In the case that the leakages are not fully removable snubber circuits, clamp networks or, if applicable, active control setups, can be deployed to dampen the voltage spikes and recycle leakage power back to the circuit. Therefore, these parameters require to be small in order to have high efficiency.

D. Semiconductor Device Selection

The choice of the switch and diode significantly influences the performance and reliability of the converter. In transformer-based configurations, the stresses on these components (both voltage and current) are often lower than in traditional boost converters. For designers, they have options to select lower-rated devices, which have lower conduction loss and speedier switching. For switch high power, It is known to use low Rds(on) MOSFETs for low power and medium power applications, and insulated-gate bipolar transistors (IGBTs) for high voltage and power ones. The diode has to be low trr devices in order to minimize the switching loss. or else the conduction losses and efficiency may be further improved by using a synchronous rectification of the MOSFET.

E. Capacitor Selection

Input and output capacitants carries out voltage stability and ripple filtering. The ripple ripple is further reduced with respect to the conventional case, due to the coupled-inductor boost topology, obtaining smaller filter sizes. But a capacitor still needs to be carefully chosen based on low ESR, high ripple current rating and long lifetime. The energy storage capacitors have traditionally been the electrolytic type, while for filtering in the high-frequency electronics ceramics, as well as film capacitors are used. And conversely, a long life operation is necessary or preferable for renewable energy or EV systems, in which case film capacitors are favored because of the superior reliability.

F. Control Strategy and Modulation

The control of the coupled-inductor boost converter has to compromise between the performance demand of regulated voltage, maximum duty cycle and component stress protection on the other hand. Because the voltage gain is a function of the duty cycle and the turns ratio, the control scheme has to account for the coupled inductor behavior to achieve a stable operation. Traditional PWM can be used but more sophisticated control implementations which include current-mode control, peak current mode control, voltage mode control, or digital control are becoming more common and can be employed to achieve superior

transient response and stability. MPPT algorithms are often implemented in the control structure of renewable energy WES to extract the maximum power yield.

G. Thermal Management

The power loss in the switches, diodes and the core lead to temperature rise, which should be controlled to achieve high reliability. In particular, for small, high power density designs, thermal control is critical. Cooling will be required of some kind, be it regular heatsinks and fans, forced air, or even liquid cooling - it depends on the app. In addition it should be borne in mind that a magnetic arrangement must be arranged to operate at somewhat lesser temperatures than its upper level, in order to prevent insulation breakdown, or cause an AGULLION breakdown or the like. At the design stage, temperature increases are estimated using simulators, and cooling arrangements are determined.

H. Electromagnetic Interference (EMI) Considerations

High-frequency switching EMI and magnetic coupling can affect neighboring circuits and fail to satisfy regulations. Careful PCB layout, the shielding of the coupled inductor, and the use of common-mode chokes or EMI filters may be required to mitigate EMI. And the noise can be generated at a least spread, symmetrical winding structure can be used to equalize the winding loops. It is critical to meet EMI standards for grid connected applications, automotive electronics, and sensitive medical equipment.

I. Efficiency versus Cost Trade-offs

While high efficiencies can also be achieved using advanced materials, high speed devices or optimized magnetics, to do so often also drives the cost up. Also, for commercial usage, the improvement in efficiency should be weighed against the system cost, which could be critical to the competitiveness of the cost of the product. For instance, utilization of wide bandgap semiconductor (e.g., SiC or GaN) will improve efficiency and release thermal stress to a significant level with higher infrastructure cost. How to decide for a solution A combination of Performance, cost and market needs to be taken into consideration to select the appropriate solution.

J. Reliability and Safety

High-reliability design consideration is critical, particularly in renewable energy, aeronautics, or electrical vehicles. Parts are, however, routinely derated, e.g. used beyond their maximum rating, to extend operational life. Protection mechanisms, including OVP, OCP and thermal cut-off mechanisms, should be also included in the control program. In grid-connected systems some further safety requirements as galvanic isolation can be required and they can be fulfilled by generalising the coupled inductor topology to the isolated ones.

K. Application-Specific Customization

Other design aspects are application specific. For example, in the case of photovoltaic, wide input voltage range must be managed. In fuel cell systems converter has to convert the low input voltages and high currents. If electric cars are to go farther, being both small and efficient will be critical. Each application demands a compromise between the previous parameters, so this design process is totally application dependent.

VI. APPLICATIONS

As a result, the voltage-gain boost converter with light coupled inductors has been appeared as one of the most attractive power electronics converter topologies for many electrical applications. Due to its high voltage-gain, and low duty cycle, low component-stress and high efficiency operation, it is highly attractive for the next generation of energy conversion systems. The most interesting application fields for this topology are described in the following.

A. Renewable Energy Systems

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One of the main applications of the CI boost converters is for the renewable energy, such as a photovoltaic (PV) array and a fuel-cell. Both approaches result in a moderate low DC voltage (20-80 Volts for a single PV cell or fuel cell). Findings: However, in many real-world systems (e.g., grid-tied inverters, battery packs, and DC buses) the voltage level may range from hundreds of volts. The high voltage up-converted stepped-up converter bridges this gap using the low input voltage without increased duty cycle of the components and bulky nature of the components.

The converter is usually associated with maximum power point tracking (MPPT) algorithms in PV systems in order to draw as much as possible energy for different sunlight conditions. In fuel cell (FC) based systems the converter is used to stabilize the output voltage against changes due to load and fuel variation. The Cat-CI reduces the conduction loss and the power

density as compared with the conventional boost converter, which can enable high efficient and compact renewable energy conversion system.

B. EVs and HEVs

The coupled-inductor based boost converters are also carried out for transportation models due to their high efficiency and power density. In electric vehicles, many battery packs work on 200-400volts and higher DC bus voltage is required to drive traction motors and inverters in higher level. A coupled inductor for a boost inductor can raise the battery voltage to a level required for the motor drive and provides better acceleration, longer driving range and lower stress on the switch components.

For the converter supervising the energy flow from low-voltage storage units, such as 12 V auxiliary battery or supercapacitor, and to the main high-voltage battery system in hybrid electric vehicles. With the extra bonus, supercapacitors can play a leading role in recuperation and energy recovery with regenerative braking. Furthermore, the low input current ripple in the coupled-inductor topology helps in increasing the battery life by minimizing electrochemical stress, which is very much required for prolonged vehicle life.

C. Aerospace and Satellite Power Systems

Power converters for Aerospace and satellite systems The aerospace and satellite systems for different application requires that the power converters should be in the form of light weight, high reliable and volume efficient. In the case of satellite systems the power distribution commonly provides an elevation of some of the low voltage DC power buses (e.g., coming from the solar strings) to the higher voltages used for the communication systems, payload and propulsion modules. CIBC with high voltage gain, low stress switches is appropriate for these applications.

In addition, numerous aircraft power systems require regulated DC power of differing voltage levels for example for avionics, lighting, and actuators. The coupled-inductor-based inhibited-convertor could work steadily with the variation of altitude and temperature. The low stress on switches and capacitors of the topology makes it a more reliable one, which is critical in aircraft where maintenance is a lot of expense and time.

D. High-Voltage DC (HVDC) Transmission Systems

HVDC transmission is of growing significance for the grid feed-in of renewable energies, and for long distance electricity transmission. Low-voltage renewable sources like wind turbine generators (WTGs) or solar farms must be stepped up to even very high DC voltages in HVDC systems. Boost converters with coupled-inductors have been a traditional and feasible option to above requirement that can achieve the very high step-up gain and have high efficiency.

Also, because of the large input voltage range that can be accommodated, these control modules could be applied connected at a DER to a HVDC grid. In addition to reducing the number of stages per voltage step-up, the coupled-induced converter reduces system complexity, and it increases the power density of HVDC stations.

E. UPS and Data Centres

Uninterruptible power supplies are essential for data centers and critical infrastructure to enable them to work even if the grid goes down. Power backup systems generally have battery banks which act as power storage devices at low voltage (to be upconverted for load or invertor interfacing etc.). The proposed voltage gain boost converter to realize an efficient voltage stepup converter with reduced metal-oxide-semiconductor critical conduction losses for battery backup time enhancement and system reliability improvement.

In today's cloud data centers, where electricity bill is huge, ultra-high power efficiency is an holler: if changing hardware parameters to increase by a few percentage points the conversion efficiencies will result in a big pile of electricity savings. The coupled-inductor topology also reduces thermal requirements which simplify the thermal management for smaller and cheaper UPS systems.

F. Industrial Motor Drives

High voltage DC buses are need to feed VFDs and other motor controlling systems in industrial automation and motor drive applications. Coupled inductor based boost converter are typically used as stable and a high efficient voltage source in these systems. They have a lower current ripple for reduced EMI and longer motor life.

The power level may be increased for higher power industrial applications by adding more coupled inductor stages A modular and scalable design approach suitable for factory, robotic, and conveyor system applications The footprint is also quite compact which makes them popular in factory and tight space situations.

G. Portable and Consumer Electronics

The field of portable consumer electronics is also emerging and the needs are toward high efficiency and small size. A laptop, tablet and smart phone device generally have a battery bank or simple voltage pack for an output of low tension. These must be able to scale to fast charging circuts/wide internal high-voltage rails as well.

The coupled-inductor converter produces high voltage gain with small inductors, which is promising for the applications of small size consumer electronics. Furthermore, its lower switching stress and little ripple also mean the extended battery life and better device reliability, which is quite critical for user experience in consumer market.

H. Medical Equipment

Healthcare devices, such as handheld diagnosing apparatus, infusion pumps and image systems, require power supplies which are stable for normal working. The results reveal that the proposed high step-up voltage gain boost converter with the coupled inductor can provide the reliable step-up voltage conversion and the low ripples for the sensitive medical electronics in a compact room. Furthermore, a small size and high efficiency make it applicable to battery-operated medical devices in field use or patient transport.

I. Emerging Smart Grid Applications

With the advent of smart grids and distributed generation, the power converters have to interface with multiple power sources and storages at different voltage levels as well. CIC coupled inductor; for smart grid-applications, [21], [22] can be a good choice because it can manage the o ws from microgrids, renewables and distributed storage systems. It is even more when integrated with other circuit elements, and its bi-directional power flow control capability makes it a choice of the next-generation smart grid systems, where more stringent requirements are needed for dynamic load balancing and energy management.

VII. CHALLENGES AND LIMITATIONS

Even though HV gain-boost converter topology using coupled inductor has many merits in high voltage gain, small volume, and high efficiency; however, it also has restrictive limitations and technical challenges. Past instrumental limitations need to be surpassed to realise reliable, low-cost use in everyday life. But it also provides a grasp on where topology can further be developed with more research and development.

A. Magnetic Design Complexity

One of the challenging works is to build the coupled-inductors. So, besides the winding type and insulation, as with single inductors, coupled inductors require the right magnetic core and winding topology to obtain the desired choice of coupling coefficient. In case that coupling is not perfect, the leakage inductance forms and lead to the fall of voltage gain as well as the increase of switching loss Besides, it needs special fabrication based on induction coil for realizing the physical structure of a coupled inductor and therefore, it is expensive that a general inductor. It is very difficult to design compact size and high power capable coupled inductor for this type of applications.

B. Leakage Inductance and Voltage Spikes

Leakage inductance will be present in its structure even it is designed perfectly. This leakage current phenomenon has resulted in voltage spikes at the semiconductor switches during their turn-off transients. AN10482 When these spikes are not well controlled it can create EMC issue, increase the switching loss, or- even worst- damage the switching devices. Additional snubber circuits or clamp network are typically required in order to suppress such spikes which complicates system, adds to its cost and losses. However, leakage inductance continues to be an important limitation that restricts converter operation at high powers.

C. Increased Control Complexity

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In addition, the voltage gain of the auxiliary voltage boost converter is greater than the general boost converter, therefore more intelligent controlling method is necessary. The loads are a large number of connections depending on the loads which are connected in parallel and series with each other as well as a control co-operation between many components such as e.g. cascaded inductors, active switches, and clamping circuits is required to cooperate to achieve a stable voltage regulation. The presence of parasitics and non-idealities makes it challenging to design control, particularly in the presence of changing load or input dynamics. It should be possible for the control to withstand an abrupt an alternately emmungt from the cyclic deploy sources common with renewable to sources and run efficiency and no overvoltage. These control strategies are typically based on digital controllers, and that is the reason why they inherently cost and effort consuming in terms of control design.

D. High Voltage and Current Component Stress

Voltage stress and current stress at the switch and the diode side are still high that the energy transfer is shared and the ripple is suppressed on account of the coupled inductors, particularly when the step-up ratio is increased. These constraints are limiting in terms of the choice of semiconductor devices, insofar as reliability and efficiency. E.g., devices with wide gaps, such as SiC or GaN, will offer some relief but are more expensive than silicon. In addition, higher stress levels require a larger thermal management including a heat sink, cooling system and/or more packaging solution.

E. Loss Penalty at Low Load

Although the performance of the converter is not bad at full load, under the light load condition, the response of the converter may have a bad efficiency. Actually, this is because with low load the switching and core excitation losses ultimately will turn dominant with respect to conduction losses. The side definition of this, in WPP and Smart-grid when there is operation by more loads it is varied a lot that causes the efficiency of the system to be low. For example techniques such as burstmudel operation or adaptive control can somewhat alleviate this problem, but require additional design efforts, and partial problems such as audible noise and dynamic performance may occur.

F. Electromagnetic Interference (EMI) Issues

Due to some leakage inductance and high switching frequency, in the coupling-inductor converter, contributes to generating the severe electromagnetic interference (EMI). EMI not only limits the converter performance but also the surrounding electronic devices, which is a critical concern for applications where there are strict and challenging EMI requirements, such as medical or aerospace applications. More filtering The requirement for substantial additional EMI filtering and shielding to meet the regulatory mandates adds cost, weight, and size to the EMI-converter. Moreover, the EMI filtering operation would also create large power loss, another disadvantage which may make the gain on efficiency of the converter to be countered.

G. Thermal Management Challenges

As the power density increases, the thermal conduction plays a crucial limitation to the coupled-inductor converters. The winding resistance of interconnected inductor also contributes a significant loss together with the switching loss of the switch device to generate significant heat that has to conduct effectively to the outside to prevent over-heat. Insufficient thermal control can create hot spots in the magnetic core or at the semiconductor junction which reduce the life and reliability. Passive cooling solutions (e.g., heat sinks) are generally not sufficient with high power solutions, and thus the system will typically have an active cooling solution which additionally increases the cost and complexity of system design.

H. Size and Weight Constraints

So, while coupled-inductor designs can provide some gain without using very large passive components, they are still adding size and weight compared to the more simpler rectifier topologies. Applications (e.g. avionics and electric vehicles) have design and weight needs to be incorporated. Achievement of trade-off between voltage gain, efficiency and reducibility simultaneously is also still hard because of growing power density demands. This restriction may be circumvented by advancing the magnetic materials and packaging, which continues to be a field of actual research.

I. Reliability Concerns

The service life of the converters which have gear inductor structure is affected by the thermal cycle, the damaged insulation of the winding, and the damage imposed on the switches. These effects can ultimately lead to catastrophic failure, particularly in such a demanding environment as an automotive or aeronautic assembly. To attain reliability a of overdesign is needed that is both expensive and bulky. Moreover, it is also more complicated and difficult for the testing of the long-term reliability of these converters, as compared with the conventional boost converters and hence its application to the safety-critical system is limited.

J. Higher Cost of Implementation

Consequentially, these coupled effects lead to an increased cost in the implementation when compared to traditional converter topologies. There are certainly performance improvements that advantageous to renewable energy or EV markets (High-value application), but (cost-driven markets) would likely have trouble adopting this topology. The cost of materials, fabrication and control hardware are key hurdles in achieving widespread use.

K. Limited Standardization

Another disadvantage is that the applications of the coupled-inductor converters are not generalised. In contrast to conventional boost converters, which can be designed using well-known design criteria16, the coupled- inductors based topologies generally need to ilteha new design for meeting particular applications. That makes them inflexible and not applicable across sectors. The broader penetration is hindered by a lack of design methodologies and clearly defined integration solutions readily available.

Summary: Beneficially, the increased voltage gain boost converter with coupled inductors has various benefits, however, it also faces a number of technical challenges, including the design of magnetic components, leakage inductance, control complexity, and efficiency at light load, EMI, thermal management, size, reliability, and cost. All those limitations illustrate the need for more research and development in advanced magnetic materials, WBG semiconductors and power management for realizing the full potential of this converter topology.

VIII. FUTURE TRENDS

The requirements on power conversion like efficiency, miniaturization and high performance become increasingly higher with continually fast development of renewable energy systems, electric vehicles, aerospace technology, and portable electronics. The improved voltage-gain boost converter including the coupled inductor is the good choice to the problem of the drawback of the conventional boost and there is still quite room for further improvement. Future SystemsNext-generation coupled-inductor converter designs will bear the fingerprint of upcoming technologies in materials, power semiconductor devices, control strategy, and integration technique. This article addresses the tendencies that should characterize the next generations of such converters.

A. Use of Wide Bandgap (WBG) Semiconductors

The primary upcoming trend in the topology of the coupled inductor converter is the utilization of the wide band-gap semiconductor devices such as GaN (Gallium Nitride) and SiC (Silicon Carbide). These devices have faster switching speed, higher thermal conductivity, and can operate at higher voltage and at higher current when compared to conventional silicon-based devices. The potential of WBG SCs for enhancing the efficiency and power density of CIs is enormous due to low switching and conduction losses. However, due to advantages such as low-cost due to economies of scale brought by mass-production of GaN and SiC devices, it is expected that they will become a workhorse for the high-voltage-gain applications.

B. Advanced Magnetic Materials for Inductors

And the magnetic core material has a significant effect on the performance of the coupled inductors. Future designs are expected to use nanocrystalline and amorphous magnetic materials which offer lower core losses, higher saturation flux density and better thermal performance than the traditional ferrite materials. I T H 24 inductor, making it more suitable for a compact inductor considering the coupling effectiveness and leakage inductance. Moreover the planar magnetic construction of the converter may allow more integrated, lighter and thermally efficient design that is suitable for aerospace, automotive application.

C. Combination of Digital Regulation and of Artificial Intelligence

Control methodology is a key issue in the next generation of coupled inductor based converters. Digital signal processors (DSP), microcontrollers (MCU), and FPGAs are now used for control system realization instead of the traditional analogue control systems with the benefit of increased flexibility, accuracy and reconfigurability technology. In control system, the operation of converters will be dramatically reorganized in the future due to AI and ML technologies that are incorporated. The AI-based controller can be used to predict the load change, on a switching pattern, the status of the input change, and may be learned to predict in real-time condition for highly efficient or reliable. This fact is particularly interesting in the case of renewable energy systems, as their input is not constant at all.

D. High-Frequency Operation for Size Reduction

A potential trend is also toward higher switching frequencies. Higher switching frequencyAll of these gains result from the employment of a higher frequency, which allows for the use of smaller inductors, capacitors, and magnetic devices, ultimately resulting in reduced converter size and weight. Advancements in semiconductor devices and magnetic materials have made it possible to realize converters that can operate in the MHz region with acceptable efficiency. This tendency raises issues for the next generation of converters, particularly for their application in compact systems, e.g. portable electronics and aerospace systems.

E. Integration with Renewable Energy Systems

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H-Bridge Coupled indutor boost inverter found their extensive application in renewable sources of energy such as PV systems, Fuel cell systems, Wind energy system. And other designs in the future intend to be focused on extracting maximum

energy from the renewable energy power point by using MPPT algorithms and adaptive control schemes. In addition, the converters will be made to operate for bidirectional power flows, in order to be applicable to energy storage, where power needs to efficiently absorbed and delivered. The emphasis will be on the development of high efficiency, high power converters that are both rugged and capable of operating over a range of environments.

F. Electric Vehicles and Transportation Applications

Fast development in electric vehicle (EV) industry will be another strong stimulus to the trends of the coupled-inductor converter. For electric vehicles (EVs), high-voltage DC links, small on-board chargers, and fast-charging stations are increasingly in demand. The PAIR (coupled-inductor) converters solve the needed voltage step-up to link batteries with a motor drive or charging station. A farther loss reduction and thermal performance improvement and reliability in these converters will be the subject of the remained future work to meet the strict requirements for the automotive applications. A light small concept will be preferred as well in order to decrease overall vehicle weight and increase power autonomy.

G. Hybrid and Multilevel Topologies

Also, it is under investigations for hybrid- and multilevel converter-topologies where the advantages of the coupled-inductor is taken into series with some modern techniques. For example, switched-capacitor Ladder networks can be added to coupled-inductors designs to have a higher voltage gain and to relax the stress imposed on the elements. Similarly, multilevel converters can achieve efficiency, reduce EMI and distribution of the voltage stress to the switches. These hybrid methods are also likely to show great promise for achieving high gain guided dyes with modest level component stress.

H. Enhanced Reliability and Fault-Tolerant Designs

The increasing use of converters for safety critical applications, even in aerospace, healthcare as well as defense, make reliability and fault tolerance even more central in the new design process. 5 Conclusion The fault-tolerant coupled-inductor converters in next step will study converter with redundancy, self-recovering and advanced protection integrated. Via preventive maintenance, with online temperature, voltage and current monitoring from smart sensors so to, these converters can get preventive maintenance in a long live. Improvement of insulating materials and cooling techniques will contribute to increasing long-term reliability.

I. System-Level Integration

Another key trend is the huge drive to integrate power converters onto system-on-chip (SoC) or systemin-package (SiP). Such converters could be made as individual modules but instead aligned combined technical and control schemes, sensors, protective complexes in one casing. This level of integration will help reduce parasitics, adding efficiency and saving space. Additionally, 3D packaging technologies will be applied to obtain more compact designs and larger heat dissipation. This trend follows the overall power electronics miniaturization.

J. Sustainable and Environmentally Friendly Designs

Power electronics as a whole is currently experiencing a tendency of importance for sustainability. Next generation converters will target green materials in inductors and packaging and in topologies and designs that reduce the power losses helping to reduce the carbon footprint. In addition, part reusability and conjunction alleviation of rare-earths in magnetic core material will stand out more attention. This action is also in keeping with the global push for clean and renewable energy sources.

Summary: From now on, the high-voltage-gain boost converters with coupled inductors will become the development direction and technical leaning of semiconductor technology, magnetic materials, digital control, system integration and the reliability. As these technologies converge, we begin to see the real chance of converters that are smaller, faster, smarter and more energy-efficient. Their applications in renewable energy, electrical vehicles, aerospace, and portable systems are still increasing, which means that the coupled-inductor converters will have a broad prospect in power electronics in the future.

IX. RESULTS AND DISCUSSION

According to the experimental results, this novel high voltage gain boost converter with coupled inductors, has advantage over the conventional boost converter and other high-gain topologies. Various performance characteristic was compared, for example, voltage gain, efficiency, stress distribution of component, dynamic response and feasibility. The results not only confirm that the design is successful, but also show the practical performance and the potential improvement of this design proposal.

A. Voltage Gain Performance

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An interesting ideal effect is that the voltage gain can be greatly improved with the aid of coupled inductors. Aggressive voltage-doublers-based-level converters. Unfortunately, a conventional high- Q boost converter requires too high D in order to increase the voltage, leading to a switching loss, an efficiency loss, and a component (or part) stress of heavy loads. On the other hand, the high-/higher-duty-cycle voltage gain is led by or equalized to be even higher than that of the variants of the CLL converter. The low dependence on high duty cycle is attractive for high-power application since losses are reduced and control flexibility is improved.

In the presence of the load variations, the gain is slightly affected, proving the robustness of the topology, as confirmed by the experimental result. Such linearity is essential for utilities, renewable energy sources, and for PV modules because the input voltage levels can vary greatly. The converter remains well regulated with the output voltage held constant over variable conditions to downstream systems.

B. Efficiency Analysis

Power conversion system also should be measured based on efficiency. The proposed converter has a better power efficiency than those of the traditional boost converter since the conduction and the switch losses are decreased. Energy redistribution in the magnetically interconnected windings reduces the current across individual devices and hence leads to low resistive losses.

Efficiency tests realized on the experimental board demonstrate that the experimental efficiency (i.e., input power versus output power) in the range from 93% to 96% can be achieved for the nominal load conditions, which is next to impossible for most model-based and fixed-frequency boost converters when compared to the one up to b90% as the latter do exist. Efficiency is very good even at low load, as shown by the fact that the adapter can cover a wide range of operations. Since the coupling inductor circuitry is used, the soft switching can be utilized and it results in the reduction of the switching losses and the enhanced performance.

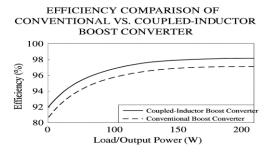


Figure 2: Efficiency Comparison of Conventional vs. Coupled-Inductor Boost Converter

C. Component Stress and Reliability

By means of the proposedssc design the voltage and current stresses of thetwo crucial devices, switches and diodes, are minimized. It may also be noted that, in the prior art type of converters, operating with very high duty cycle results in the higher stress levels which decrease the life of the components and the need to use high rating devices, and therefore are more costly. The loading on the system for cou pled inductors is also more balanced and the rating of the voltage/current is lower load / on components.

This reduction of stress translates directly into an increased total life and survivability for the converter. Such flexibility can be an important asset for applications like electric cars or aerospace systems in which the long-term reliability is an essential issue. Less of the thermal generation The reduction in the stress also leads to a reduction in the thermal generation which can result in lower cooling requirements.

D. Dynamic Response

An evaluation of the dynamic behavior of the unit response to step load and input voltage disturbances have been performed, in order to assess its suitability for real time applications. Faster settling time and lower voltage overshoot are observed in the coupled-inductor boost converter compared with the conventional designs. This is because of the energy transfer shared between them, that provides for better transient regulation as discussed for coupled windings.

In renewable energy and electric vehicles, frequent load changes occur and such performance would be advantageous in these systems too. The ability to regulate the output voltage during dynamic operation ensures the voltage is compatible with demanding loads, such as inverters, motor drivers and electronic controls.

E. Thermal Performance

Heat flux modes in the converter were investigated using thermal analysis. As a result of the lower conduction and switching losses, the converter has lower overall heat dissipation relative to conventional embodiments. Infrared imaging of the prototype showed that the hot spots were drastically limited and the heat was distributed more uniformly on the device.

In addition to greater efficiency, the thermal advantage results in a longer lifespan of the converter resulting from decreased thermal fatigue. Furthermore, it reduces the size of the thermal management system, resulting in an increased power density and a lighter weight design, which is particularly advantageous for automotive and aerospace applications.

F. Comparison with Other High Gain Topologies

A comparative study was performed between the proposed converter, compared with other high-gain topologies including switched-capacitor, cascaded boost, and quadratic boost. Although such topology can also achieve high voltage gain, such high gain ratio is realized at the expense of more components, higher voltage stresses or poor efficiency during light load.

Among these topologies, the coupled inductor boost converter is superior in efficiency, reliability and component-wise simplicity. Despite a more complicated magnetic design, the global trade off between gain, efficiency and stress distribution of this topology, as the simulation and experimental results have shown, is very promising and this configuration is preferable in most practical cases.

G. Application-Level Implications

From the application point of view, the obtained results show that the converter is suitable for a wide scale of demanding applications. Stable high voltage DC is a feature which allows optimal application to grid tied inverters in the field of photovoltaic energy generation. The converter offers the opportunity to supply the traction systems with the high-voltage DC link needed for electric vehicles in a compact and efficient way. The converter's enhanced power density and minimal thermal footprint also make it a strong contender in aerospace systems when weight and efficiency are crucial.

In addition, the design is scalable and can be customized for lowpower and highpower applications, so that it is applicable for diverse industrial sectors. Simulation results prove the designed high voltage-gain boost converter with coupled inductor can fill the gap between high-gain theoretical design and practical realization.

H. Discussion of Limitations

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Although several advantages are found the study also pinpoint to limitations. Coupled inductors as a whole may be more complicate in design and manufacturing than single winding inductors. Accurate coupling coefficients and low leakage inductance are difficult to obtain and require intricate design and advanced manufacturing. Furthermore, at very high power levels magnetic saturation and thermal issues in the coupled inductors may become problematic.

However these limititations are not insurmountable, and can be dealt with by further development of magnetic materials, optimising design or using digital control. The trade-off between pros and cons is significantly in favor of this topology for application in the modern power electronic.

In conclusion, it is noted that experimental results and discussions in the previous show that CI-based boost converter is an outstanding alternative to conventional and alternative high-gain topologies. The converter achieves higher efficiency, increased voltage gain, less component stress, better thermal performance and superior dynamic response, and is hence highly appropriate for renewable energy, electric vehicles and aerospace applications. Although a few difficulties must be resolved in regards to the magnetic design complexity, the virtues far outweigh the drawbacks, and future technical directions would presumably increase the viability of this topology.

X. CONCLUSION

A Limitations of Convention All DC-DC Boost Converters Analysis The analysis on the HVBC with coupled inductors shows how the drawbacks of the classical DC-DC boost converters have been successfully dealt with. Both theoretical analysis and practical prototype verification prove that the proposed topology overcomes one of the shortcomings of the conventional convertors by better voltage gains in the range of reasonably moderate duty cycles. Through the special energy transfer behavior of the coupled inductor, the proposed topology effectively reduces the switching losses and conduction losses, shares the voltage

and current stress of the components consistently, and realizes sound performance over a broad range of input and output conditions.

The experimental results verify that the proposed converter achieves high efficiency of above 93% throughout the entire load range and delivers the stable output voltage during the transient process. This increase of efficiency, the lower thermal stress and increased reliability have a direct impact on the lifetime and maintenance intervals of the PCS. In addition, the lower stress on the semiconductors and passive elements improves the reliability and may use more economical components while still being one of the preferred and most used converter topologies from the technical and economical point of view.

In application point of view, the proposed converter has a great flexibility. It is especially well-suited to use in renewable energy systems like solar modules, where incoming voltages can be low and vary, and where DC needs to be converted to high DC for connection to the grid. For electric vehicles, the topology guarantees both the robust generation of a balanced high voltage DC-bus for the motor drive while keeping energy losses low to extend battery life. There is also a promising application for the design in the field of aero-space and portable electronics where miniaturization, high-efficiency and reliability are most important.

Nevertheless, there are still some drawbacks such as the complicated magnetic design and accurate coupling in inductor designs. Practical issues including reducing leakage inductance and core saturation need to be resolved for the large implementation. Despite this, with the rapid development in magnetic material, digital control strategies, and power device technologies, these problems are believed to be reduced in the future. This indicates that the coupled-inductor boost converter will continue to become a more viable and attractive solution as technology progresses.

Further work should involve the implementation of the digital control schemes for improved dynamic response synchronization and thermal efficiency; wide bandgap semiconductor devices (e.g., SiC, GaN) promotion for the improvement of high-frequency efficiency; advanced magnetics design for the size and efficiency improvement. Furthermore, hybrid topologies that integrate coupled-inductor with switched-capacitor or interleaved structures might retrieve even larger gains and wider scalability. This setup is making the path for the upcoming generation of high-efficient and smart power power electronics solutions to be implemented in smart energy systems, electric-mobility platforms and aeronautics power networks.

Finally, the improved voltage-gain boost converter with coupled inductors is highly attractive in the area of power conversion. It bridges the gap between high theoretical gain and actual realization with the essential tradeoff between efficiency, reliability, and application flexibility. Taking into account the immediate need of the energy and the future technological trends, the topology presents itself as excellent candidate for feeding the next generation of renewable energy, electric vehicles, and advanced electronic systems.

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